

RUBBER AND PLASTIC PROFILES

OUR SERVICE FOR THE PROFILE

PROTOTYPE PRODUCTION AND DEVELOPMENT

We prepare a design proposal based on your requirements. The use of prototypes enables important functional parameters to be checked before making the tools.

EFFICIENT MANUFACTURING

We use modern production equipment, rational organisation and advantageous purchasing conditions to achieve outstanding value for money.

QUALITY-TESTED MANUFACTURING

We achieve consistent dimensional accuracy by means of constant checks on the 10 x magnification epidiascope. For maximum peace of mind, we will, if required, prepare test documentation as verification of quality and functionality.

DIMENSIONALLY ACCURATE MANUFACTURING

From development to the making of the tooling to the actual vulcanisation process, specifications must be complied with so that the final product exactly meets the defined requirements. Coating, foiling, applying adhesive tape or millimetre-perfect cutting to length, punching or gluing to the ring. The requirements are many and varied. We have the solution.

1 Each of our work steps is performed by experienced personnel – four-cavity mould for production of a vulcanised corner joint (frame vulcanisation) using the injection moulding process.

2 Punching a profile or sealing frame.



FRAME VULCANISATION

For window and façade construction, the commercial vehicle industry and similar areas of production, we manufacture complete profile systems in accordance with individual dimensional requirements. Even in the case of the most diverse dimensions, we produce detail-precise sealing frames with vulcanised corner joints using the injection moulding process. Alternatively, we complete your sealing systems using corner pieces, end caps or other functional rubber moulded parts.

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FOAM RUBBER PROFILES



Foam rubber – square profiles, EPDM

Quality: EPDM
Colour: black
Properties: Excellent weather and ozone resistance, good resistance to acids
Tolerances: DIN ISO 3302-1 E3

Item No.	Dimension mm	Unit m			
10030530	2 x 20	100	157.36	108.53	75.98
10030531	3 x 10	100	128.37	88.54	61.97
10030532	3 x 20	100	171.17	118.05	82.64
10026413	4 x 6	100	104.88	72.32	50.63
10030533	4 x 8	100	114.16	78.73	55.10
10030534	4 x 10	100	129.73	89.47	62.63
10030535	4 x 15	100	147.86	101.98	71.39
10030536	5 x 5	100	108.87	75.09	52.56
10030537	5 x 10	100	136.22	93.94	65.76
10030538	5 x 12	100	155.28	107.10	74.97
10030539	5 x 15	50	163.42	112.71	78.90
10030540	5 x 20	50	210.16	144.93	101.45
10030541	5 x 25	50	256.73	177.06	123.94
10030542	5 x 30	50	286.62	197.66	138.36
10030543	5 x 40	50	360.06	248.30	173.82
10030544	6 x 6	100	117.21	80.84	56.58
10030545	6 x 10	100	140.05	96.58	67.61
10030546	6 x 15	100	181.57	125.22	87.66
10030547	8 x 8	100	154.34	106.44	74.51
10030548	8 x 10	100	169.47	116.88	81.82
10030549	8 x 15	100	217.13	149.74	104.81
10030550	8 x 20	50	248.13	171.13	119.78
10030551	8 x 25	50	296.52	204.50	143.15
10030552	8 x 40	50	477.69	329.44	230.60
10030553	10 x 10	50	191.10	131.79	92.25
10030555	10 x 12	50	214.45	147.90	103.53
10030556	10 x 15	50	249.06	171.75	120.24
10030557	10 x 20	50	290.59	200.40	140.28
10030558	10 x 25	50	356.70	246.00	172.20
10030559	10 x 30	25	417.60	287.99	201.61
10030560	10 x 40	25	577.11	397.99	278.59
10030561	10 x 50	25	657.52	453.46	317.43
10030562	12 x 12	50	257.23	177.40	124.18
10023263	12 x 20	50	426.32	294.02	205.81
10030563	15 x 15	50	332.92	229.61	160.71
10030564	15 x 20	25	477.25	329.14	230.39
10030565	15 x 25	25	615.56	424.54	297.16

FOAM RUBBER PROFILES

Foam rubber – square profiles, EPDM

Item No.	Dimension mm	Unit m			
10029318	15 x 30	25	684.76	472.25	330.58
51020	15 x 35	25	884.10	609.71	426.81
10024470	20 x 20	25	654.05	451.07	315.75
10030566	20 x 25	25	745.72	514.28	360.00
10030567	20 x 30	25	892.27	615.35	430.75
10030568	20 x 40	25	1,160.71	800.49	560.34
10030569	25 x 25	25	961.45	663.08	464.15
10030570	25 x 40	25	1,286.97	887.58	621.30
10030571	30 x 30	20	1,388.98	957.92	670.54

Foam rubber – plastic round cords, EPDM

Quality: EPDM
Colour: black
Properties: Excellent weather and ozone resistance, good resistance to acids
Tolerances: DIN ISO 3302-1 E3

Item No.	Diameter mm	Unit m			
10030572	2	200	73.05	50.38	35.26
10030573	2,5	200	79.30	54.69	38.27
10030574	3	200	83.09	57.30	40.11
10030575	4	200	96.54	66.58	46.60
10030576	5	200	116.76	80.52	56.37
10030577	6	200	139.66	96.32	67.42
10030578	7	200	173.11	119.39	83.58
10030579	8	200	184.86	127.49	89.24
10030580	10	100	216.11	149.05	104.33
10030581	12	100	254.22	175.32	122.72
10030582	14	50	301.30	207.80	145.45
10030583	15	50	316.06	217.97	152.59
55310	20	25	476.77	328.81	230.17
55350	25	25	752.69	519.10	363.36
55370	30	20	996.21	687.05	480.92

Foam rubber – plastic round cords, CR

Quality: CR
Colour: black
Properties: Very good weather and ozone resistance, good, good oil resistance, self-extinguishing
Tolerances: DIN ISO 3302-1 E3

Item No.	Diameter mm	Unit m			
10030584	2	200	89.64	61.81	43.28
10030586	3	200	102.35	70.59	49.40
10030587	4	200	129.78	89.50	62.65
10030588	6	200	162.19	111.86	78.30
10030589	8	200	203.14	140.10	98.07
10030590	10	100	284.31	196.08	137.25

FOAM RUBBER PROFILES



Silicone Foam Square Profiles

Quality: silicone foam
Colour: white
Properties: Very high heat and cold resistance, excellent weather and ozone resistance
Tolerances: DIN ISO 3302-1 E3

Item No.	Dimension mm	Unit m			
621150	5 x 10	100	569.67	404.46	283.13
623600	5 x 15	100	644.85	457.84	320.49
653580	5 x 20	50	1,013.83	719.81	503.87
621160	10 x 10	100	919.34	652.73	456.92
621170	10 x 15	50	1,363.47	968.06	677.65
621190	10 x 20	50	1,466.94	1,041.53	729.08
621200	15 x 20	50	2,216.61	1,573.80	1,101.66

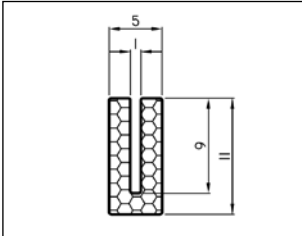
Silicone Foam Plastic Round Cords

Quality: silicone foam
Colour: white
Properties: Very high heat and cold resistance, excellent weather and ozone resistance
Tolerances: DIN ISO 3302-1 E3

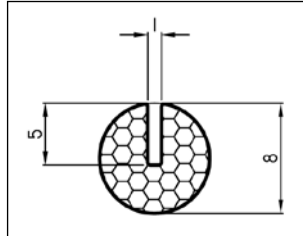
Item No.	Diameter mm	Unit m			
626650	6	100	437.25	310.45	217.31
621130	10	100	864.17	613.56	429.50
621140	20	50	2,184.19	1,550.78	1,085.55

FOAM RUBBER DRAWING PROFILES

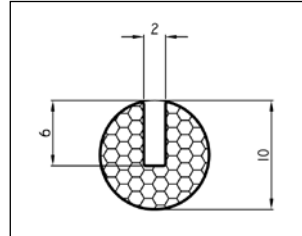
U profiles / edge protection profiles



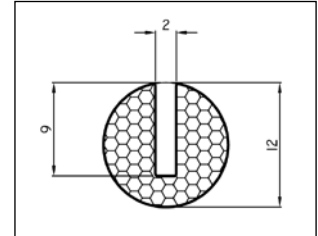
Item No.	57000
Drawing No.	GRE2146
Quality	NR
Colour	bright grey
Unit	100 m



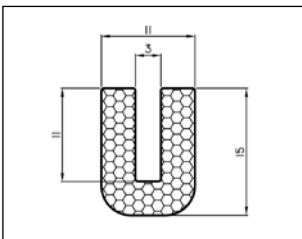
Item No.	56810
Drawing No.	GRE2202
Quality	NR
Colour	dark grey
Unit	50 m



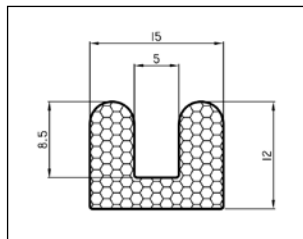
Item No.	56680
Drawing No.	GRE2147
Quality	NR
Colour	dark grey
Unit	25 m



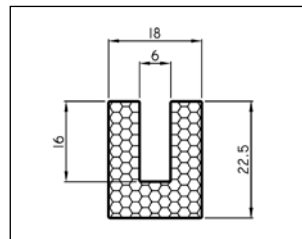
Item No.	56860
Drawing No.	GRE2148
Quality	NR
Colour	bright grey
Unit	50 m



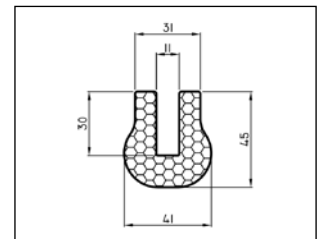
Item No.	56960
Drawing No.	GRE2141
Quality	NR
Colour	bright grey
Unit	50 m



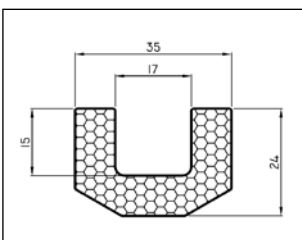
Item No.	56670
Drawing No.	GRE2201
Quality	NR
Colour	dark grey
Unit	25 m



Item No.	57140
Drawing No.	GRE2140
Quality	EPDM
Colour	bright grey
Unit	25 m



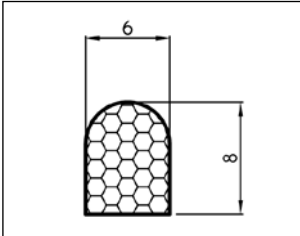
Item No.	530640
Drawing No.	GRE2314
Quality	EPDM
Colour	dark grey
Unit	10 m



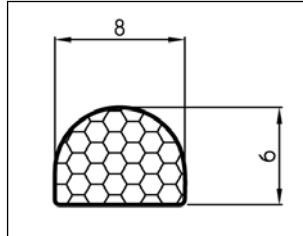
Item No.	1034210
Drawing No.	GRE2725
Quality	EPDM
Colour	dark grey
Unit	15 m

FOAM RUBBER DRAWING PROFILES

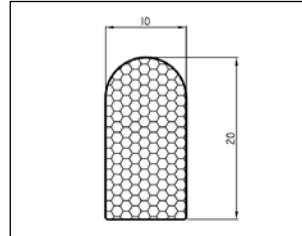
Semi-round Profiles



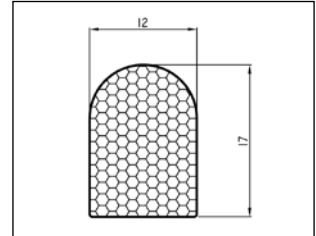
Item No.	976710
Drawing No.	GRE2798
Quality	NR
Colour	blue grey
Unit	50 m



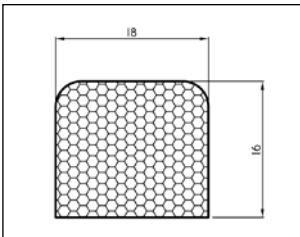
Item No.	57110
Drawing No.	GRE2312
Quality	CR
Colour	dark grey
Unit	100 m



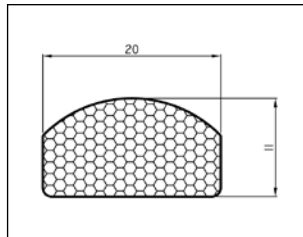
Item No.	56900
Drawing No.	GRE2206
Quality	NR
Colour	dark grey
Unit	50 m



Item No.	56760
Drawing No.	GRE2145
Quality	NR
Colour	dark grey
Unit	50 m



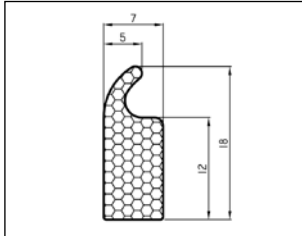
Item No.	378190
Drawing No.	GRE2797
Quality	NR
Colour	dark grey
Unit	20 m



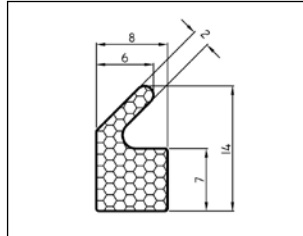
Item No.	57130
Drawing No.	GRE2203
Quality	NR
Colour	bright grey
Unit	25 m

FOAM RUBBER DRAWING PROFILES

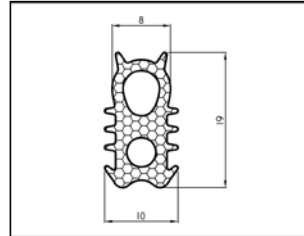
Other Drawing Profiles



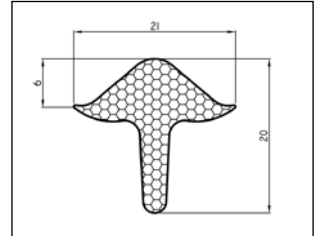
Item No.	411580
Drawing No.	GRE2315
Quality	NR
Colour	bright grey
Unit	25 m



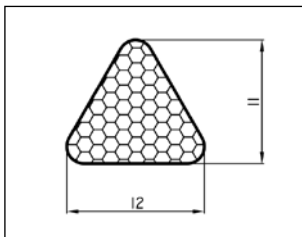
Item No.	427450
Drawing No.	GRE2204
Quality	NR
Colour	dark grey
Unit	100 m



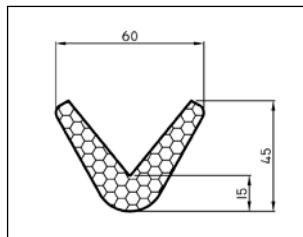
Item No.	859150
Drawing No.	GRE2012
Quality	EPDM
Colour	dark grey
Unit	50 m



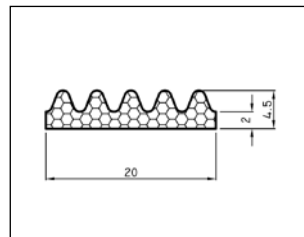
Item No.	56980
Drawing No.	GRE2143
Quality	NR
Colour	bright grey
Unit	50 m



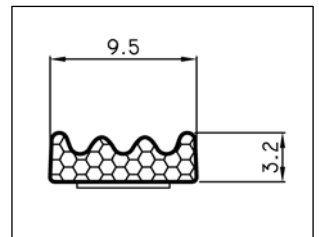
Item No.	1065200
Drawing No.	GRE2795
Quality	EPDM
Colour	dark grey
Unit	50 m
€/100 m	



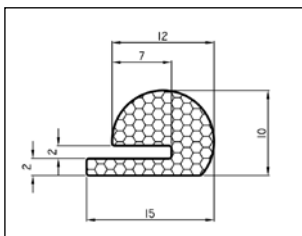
Item No.	530650
Drawing No.	GRE2313
Quality	EPDM
Colour	dark grey
Unit	10 m
€/100 m	



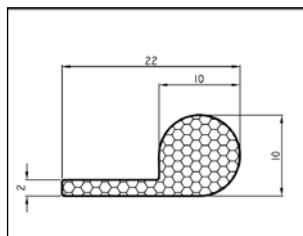
Item No.	1065190
Drawing No.	GRE2796
Quality	EPDM
Colour	dark grey
Unit	50 m
€/100 m	



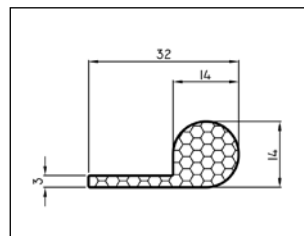
Item No.	168320
Drawing No.	GRE5111
Quality	EPDM
Colour	white
Unit	50 m
Design	double-connected, self-adhesive



Item No.	56840
Drawing No.	GRE2144
Quality	NR
Colour	dark grey
Unit	50 m



Item No.	56780
Drawing No.	GRE2149
Quality	NR
Colour	dark grey
Unit	25 m



Item No.	56800
Drawing No.	GRE2142
Quality	NR
Colour	dark grey
Unit	25 m

ROUND CORDS



Rubber – plastic round cords, NBR

Quality: NBR
Hardness: 70° +/-5° Shore A
Colour: black
Properties: Good oil and petrol resistance
Tolerances: DIN ISO 3302-1 E2

Item No.	Diameter mm	Unit m			
57250	2	100	102.17	72.53	58.02
57260	2,5	100	102.17	72.53	58.02
57270	3	100	109.10	77.46	61.97
57280	4	100	116.77	82.90	66.31
57290	5	50	175.13	124.35	99.48
57300	6	50	255.03	181.06	144.86
57310	7	50	262.02	186.02	148.83
57320	8	50	323.84	229.94	183.94
57340	10	50	426.01	302.46	241.96
57360	12	50	552.51	392.27	313.81
57380	14	50	876.36	622.22	497.77
57390	15	25	1,092.49	775.68	620.53
57420	20	25	1,753.41	1,244.91	995.94
57440	25	25	3,617.30	2,568.29	2,054.62

Rubber – plastic round cords, FPM fluororubber

Quality: FPM - Fluororubber
Hardness: 75° +/-5° Shore A
Colour: black
Properties: Very high heat resistance, excellent oil, petrol, weather and ozone resistance, very good resistance to acids
Tolerances: DIN ISO 3302-1 E2

Item No.	Diameter mm	Unit m			
4462980	2	50	225.59	155.58	124.46
1000664	3	50	336.26	231.90	185.51
10005187	4	50	591.63	408.03	326.41
10001046	5	50	740.61	510.76	408.61
10000957	6	50	966.19	666.34	533.07
10001358	7	50	1,268.39	874.76	699.80
10001359	8	50	1,694.03	1,168.29	934.64
10002068	10	50	2,660.22	1,834.63	1,467.70

ROUND CORDS

Rubber – plastic round cords, EPDM

Quality: EPDM
Hardness: 60° +/-5° Shore A
Colour: black
Properties: Excellent weather and ozone resistance, good resistance to acids
Tolerances: DIN ISO 3302-1 E2

Item No.	Diameter mm	Unit m			
10030591	2	100	86.72	59.82	47.85
10030592	3	100	96.06	66.26	53.00
10030593	4	100	107.16	73.92	59.14
10030594	5	100	139.19	95.99	76.79
10030595	6	50	186.97	128.95	103.15
10030596	7	50	212.95	146.86	117.48
10030597	8	50	243.57	167.97	134.38
10030598	10	50	309.46	213.42	170.73
10030599	12	50	405.49	279.66	223.71
10030600	14	50	575.67	397.03	317.61
10030601	15	25	661.03	455.89	364.71
10030602	20	25	950.09	655.23	524.18

Rubber – round cords, silicone 60° Shore A

Quality: Silicone
Hardness: 60° +/-5° Shore A
Colour: transparent
Design: FDA compliant silicone quality, but talcum added for better storage
Properties: Very high heat and cold resistance, excellent weather and ozone resistance
Tolerances: DIN ISO 3302-1 E2

Item No.	Diameter mm	Unit m			
58180	2	50	116.07	82.40	65.93
58190	3	50	179.98	127.80	102.23
58200	4	50	259.92	184.54	147.63
58210	5	50	359.98	255.59	204.48
58220	6	50	428.79	304.45	243.56
58230	7	50	583.78	414.48	331.58
58240	8	50	756.14	536.85	429.48
58250	9	50	941.68	668.59	534.87
58260	10	50	1,126.53	799.84	639.87
58270	12	50	1,527.54	1,084.56	867.65
58290	15	50	2,580.42	1,832.09	1,465.66

Rubber – round cords, silicone 13° Shore A

Quality: Silicone
Hardness: 13° +/-5° Shore A
Colour: opaque
Design: FDA compliant silicone quality, but talcum added for better storage
Properties: Very high heat and cold resistance, excellent weather and ozone resistance
Tolerances: DIN ISO 3302-1 E2

Item No.	Diameter mm	Unit m			
10090372	2	25	250.00	178.60	142.90
10090373	3	25	285.00	203.60	162.90
10090374	4	25	350.00	250.00	200.00
10090375	6	25	600.00	428.60	342.90
10090376	8	25	810.00	578.60	462.90
10090377	10	25	1,030.00	735.70	588.60

ROUND CORDS



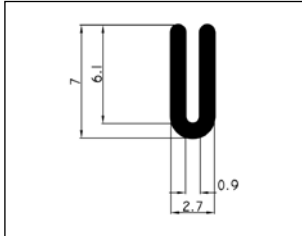
Plastic round cords, soft PVC

Quality: PVC
Hardness: 74° +/-3° Shore A
Colour: transparent
Properties: Good resistance to chemicals, good for bonding and welding
Tolerances: DIN 16941 2A + 2B

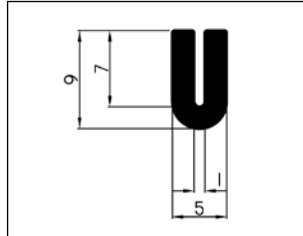
Item No.	Diameter mm	Unit m			
59280	3	100	41.70	29.60	23.69
59290	4	100	52.82	37.51	30.00
59300	5	100	70.19	49.84	39.88
59310	6	100	82.69	58.71	46.97
59330	8	100	117.45	83.39	66.72
59350	10	100	187.65	133.21	106.59

U PROFILES / EDGE PROTECTION PROFILES

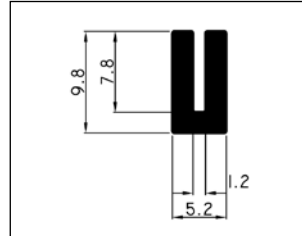
Insertion dimension smaller than 2 mm



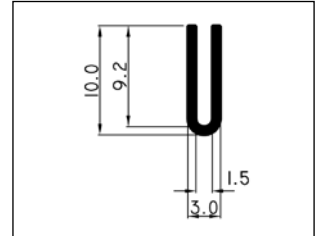
Item No.	567030
Drawing No.	GRE2307
Quality	EPDM
Hardness Shore A	65° +/-5°
Colour	black
Unit	400 m



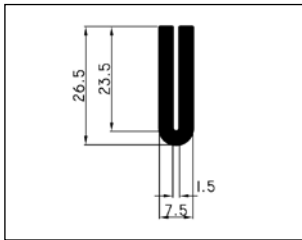
Item No.	378260
Drawing No.	GRE2235
Quality	PVC
Hardness Shore A	85° +/-5°
Colour	grey
Unit	100 m



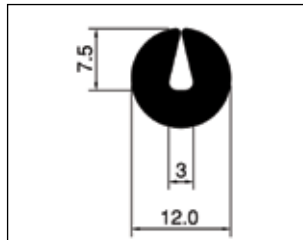
Item No.	58860
Drawing No.	GRE2209
Quality	EPDM
Hardness Shore A	60° +/-5°
Colour	black
Unit	about 100 m



Item No.	60190
Drawing No.	GRE2232
Quality	PVC
Hardness Shore A	85° +/-5°
Colour	black
Unit	100 m



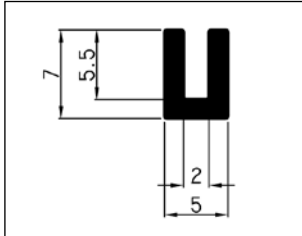
Item No.	58870
Drawing No.	GRE2221
Quality	EPDM
Hardness Shore A	60° +/-5°
Colour	black
Unit	about 50 m



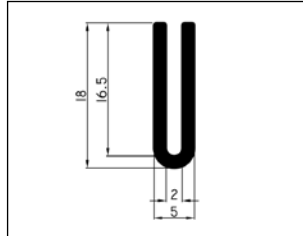
Item No.	58570
Drawing No.	GRE2224
Quality	NR/SBR
Hardness Shore A	60° +/-5°
Colour	black
Unit	about 45 m

U PROFILES / EDGE PROTECTION PROFILES

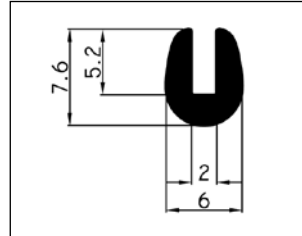
Insertion dimension 2 mm



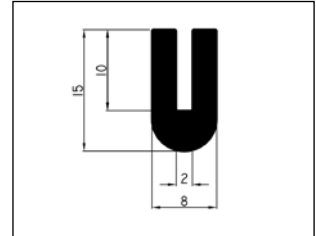
Item No.	59140
Drawing No.	GRE2217
Quality	NR
Hardness Shore A	55° +/-5°
Colour	black
Unit	about 50 m



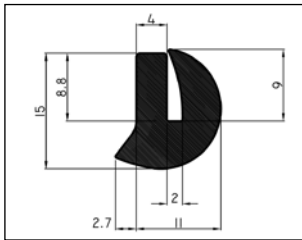
Item No.	59180
Drawing No.	GRE2208
Quality	NR
Hardness Shore A	60° +/-5°
Colour	black
Unit	about 50 m



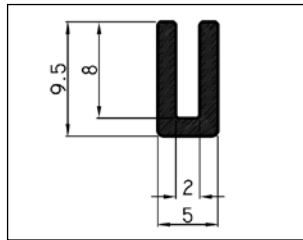
Item No.	411690
Drawing No.	GRE1832
Quality	EPDM
Hardness Shore A	60° +/-5°
Colour	black
Unit	200 m



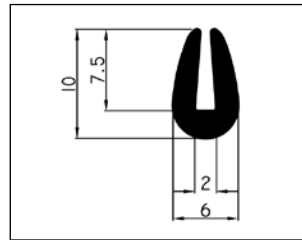
Item No.	59230
Drawing No.	GRE2210
Quality	CR
Hardness Shore A	60° +/-5°
Colour	black
Unit	about 40 m



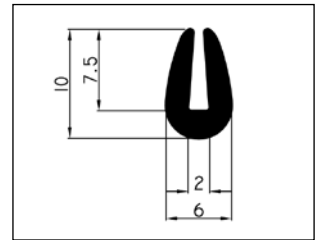
Item No.	58740
Drawing No.	GRE2218
Quality	NBR
Hardness Shore A	75° +/-5°
Colour	black
Unit	50 m



Item No.	10031060
Drawing No.	GRE5083
Quality	Silicone
Hardness Shore A	60° +/-5°
Colour	translucent
Unit	25 m
Design	FDA compliant



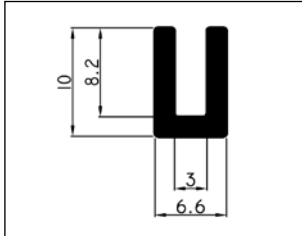
Item No.	60230
Drawing No.	GRE2229
Quality	PVC
Hardness Shore A	85° +/-5°
Colour	black
Unit	100 m



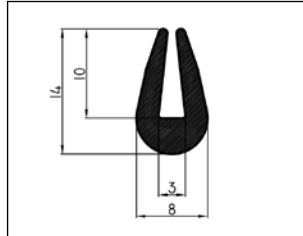
Item No.	60170
Drawing No.	GRE2229
Quality	PVC
Hardness Shore A	85° +/-5°
Colour	grey
Unit	100 m

U PROFILES / EDGE PROTECTION PROFILES

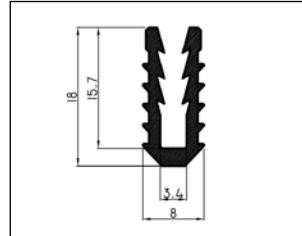
Insertion dimension 3-5,5 mm



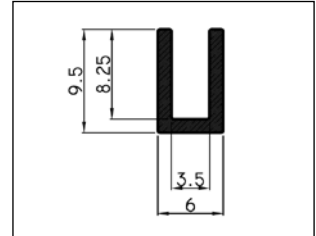
Item No.	59160
Drawing No.	GRE2216
Quality	NR
Hardness Shore A	60° +/-5°
Colour	black
Unit	about 50 m



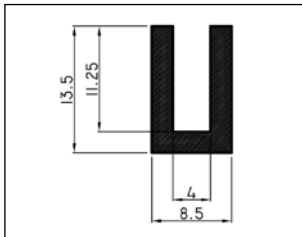
Item No.	60220
Drawing No.	GRE2226
Quality	PVC
Hardness Shore A	85° +/-5°
Colour	black
Unit	50 m



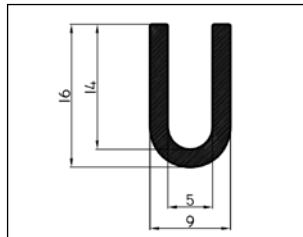
Item No.	58690
Drawing No.	GRE2222
Quality	EPDM
Hardness Shore A	65° +/-5°
Colour	black
Unit	about 100 m



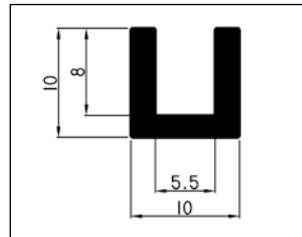
Item No.	59130
Drawing No.	GRE2223
Quality	NR
Hardness Shore A	60° +/-5°
Colour	black
Unit	about 50 m



Item No.	10031061
Drawing No.	GRE5082
Quality	NBR
Hardness Shore A	60° +/-5°
Colour	black
Unit	about 50 m



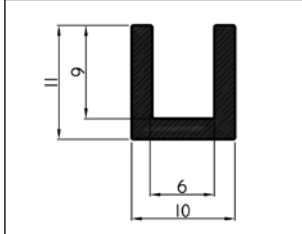
Item No.	59170
Drawing No.	GRE2234
Quality	NR
Hardness Shore A	60° +/-5°
Colour	black
Unit	about 40 m



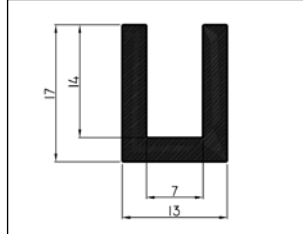
Item No.	59110
Drawing No.	GRE2228
Quality	NR
Hardness Shore A	60° +/-5°
Colour	black
Unit	about 40 m

U PROFILES / EDGE PROTECTION PROFILES

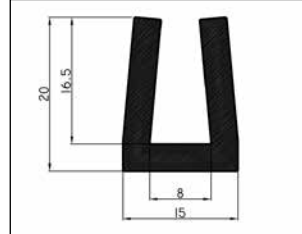
Insertion dimension 6–8 mm



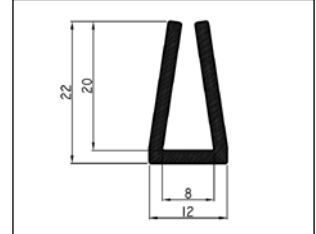
Item No.	59100
Drawing No.	GRE2220
Quality	NR
Hardness Shore A	70° +/-5°
Colour	black
Unit	about 40 m



Item No.	59150
Drawing No.	GRE2219
Quality	NR
Hardness Shore A	70° +/-5°
Colour	black
Unit	about 30 m

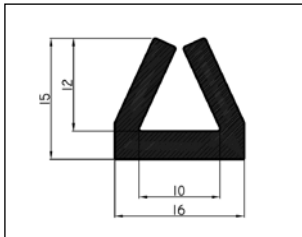


Item No.	58590
Drawing No.	GRE2231
Quality	NR/SBR
Hardness Shore A	60° +/-5°
Colour	black
Unit	about 25 m

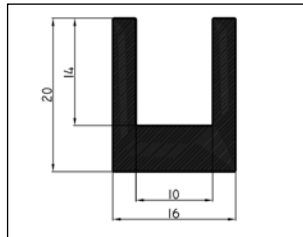


Item No.	1000113
Drawing No.	GRE5084
Quality	NBR
Hardness Shore A	65° +/-5°
Colour	black
Unit	about 40 m

Insertion dimension greater than 9 mm



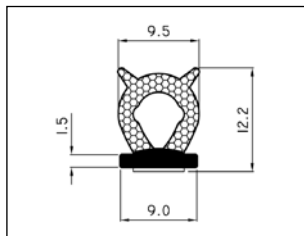
Item No.	58450
Drawing No.	GRE2308
Quality	EPDM
Hardness Shore A	65° +/-5°
Colour	black
Unit	25 m



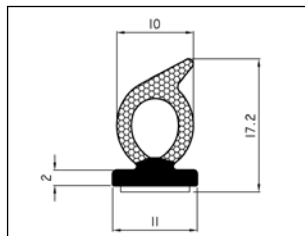
Item No.	567080
Drawing No.	GRE2243
Quality	EPDM
Hardness Shore A	60° +/-5°
Colour	black
Unit	about 20 m

DRAWING PROFILES

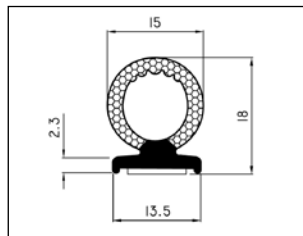
Sealing profiles



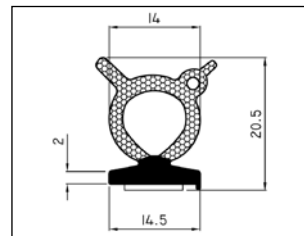
Item No.	10012384
Drawing No.	GRE4002
Quality	EPDM soft / foam rubber
Colour	black
Unit	60 m
Design	with self-adhesive strip



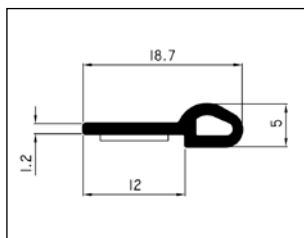
Item No.	1172960
Drawing No.	GRE3819
Quality	EPDM soft / foam rubber
Colour	black
Unit	60 m
Design	with self-adhesive strip



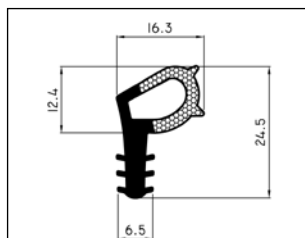
Item No.	10031489
Drawing No.	GRE5092
Quality	EPDM soft / foam rubber
Colour	black
Unit	40 m
Design	with self-adhesive strip



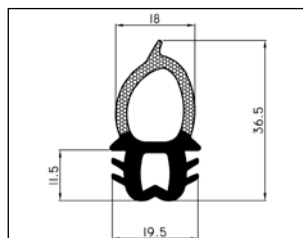
Item No.	10031490
Drawing No.	GRE5095
Quality	EPDM soft / foam rubber
Colour	black
Unit	35 m
Design	with self-adhesive strip



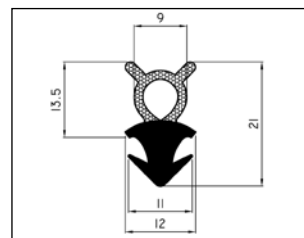
Item No.	10031491
Drawing No.	GRE4468
Quality	EPDM
Hardness Shore A	60° +/-5°
Colour	black
Unit	50 m
Design	with self-adhesive strip



Item No.	1172950
Drawing No.	GRE3820
Quality	EPDM soft / foam rubber
Colour	black
Unit	50 m



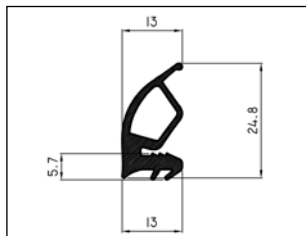
Item No.	673910
Drawing No.	GRE2257
Quality	EPDM soft / foam rubber
Colour	black
Unit	50 m



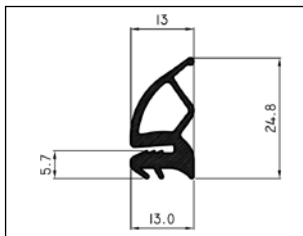
Item No.	10031492
Drawing No.	GRE5093
Quality	EPDM soft / foam rubber
Colour	black
Unit	35 m

DRAWING PROFILES

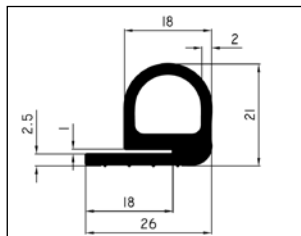
Continued: Sealing profiles



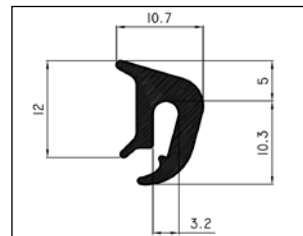
Item No.	10031626
Drawing No.	GRE5059
Quality	Silicone
Hardness Shore A	55° +/-5°
Colour	red orange
Unit	25 m
Design	FDA compliant
Temperature range	-60 to +300 °C



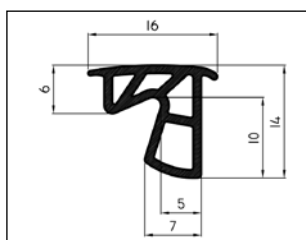
Item No.	10031627
Drawing No.	GRE5060
Quality	Silicone
Hardness Shore A	55° +/-5°
Colour	red orange
Unit	25 m
Design	FDA compliant
Temperature range	-60 to +300 °C



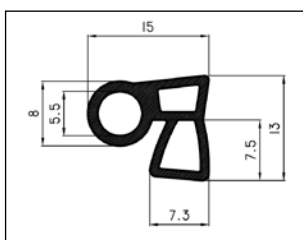
Item No.	604830
Drawing No.	GRE1111
Quality	Silicone
Hardness Shore A	50° +/-5°
Colour	transparent
Unit	25 m
Design	FDA compliant



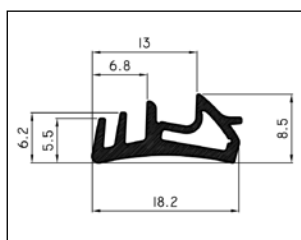
Item No.	823650
Drawing No.	GRE1250
Quality	Silicone
Hardness Shore A	55° +/-5°
Colour	grey
Unit	25 m



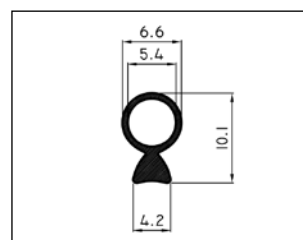
Item No.	58490
Drawing No.	GRE2239
Quality	NR/SBR
Hardness Shore A	60° +/-5°
Colour	bright
Unit	30 m



Item No.	59090
Drawing No.	GRE2242
Quality	NR
Hardness Shore A	65° +/-5°
Colour	white
Unit	about 30 m



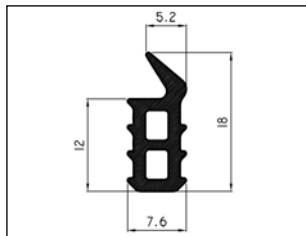
Item No.	822920
Drawing No.	GRE2317
Quality	EPDM
Hardness Shore A	60° +/-5°
Colour	black
Unit	200 m
Design	with threads



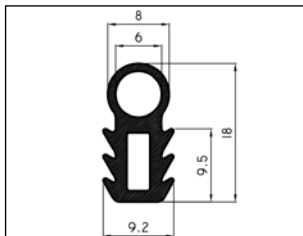
Item No.	58610
Drawing No.	GRE2247
Quality	Silicone
Hardness Shore A	70° +/-5°
Colour	white
Unit	25 m

DRAWING PROFILES

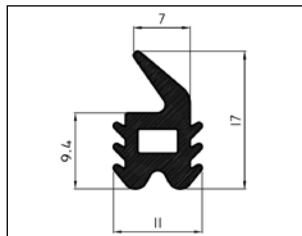
Sealing profiles



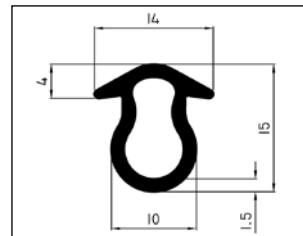
Item No.	10031628
Drawing No.	GRE5079
Quality	EPDM
Hardness Shore A	60° +/-5°
Colour	black
Unit	100 m



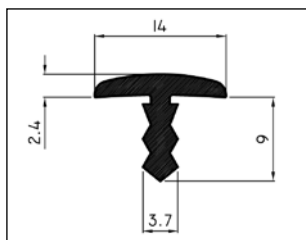
Item No.	58710
Drawing No.	GRE2246
Quality	EPDM
Hardness Shore A	65° +/-5°
Colour	black
Unit	50 m



Item No.	58980
Drawing No.	GRE2244
Quality	EPDM
Hardness Shore A	60° +/-5°
Colour	black
Unit	100 m



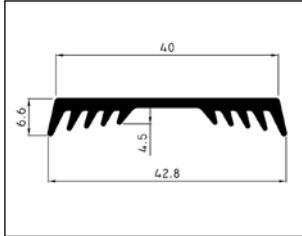
Item No.	58660
Drawing No.	GRE2186
Quality	EPDM
Hardness Shore A	75° +/-5°
Colour	black
Unit	50 m



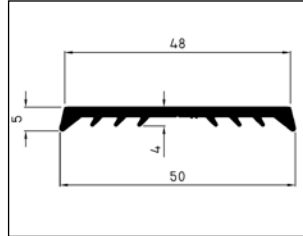
Item No.	60350
Drawing No.	GRE2238
Quality	PVC
Hardness Shore A	80° +/-5°
Colour	black
Unit	50 m

DRAWING PROFILES

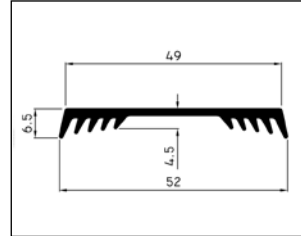
Support profiles / L-profiles



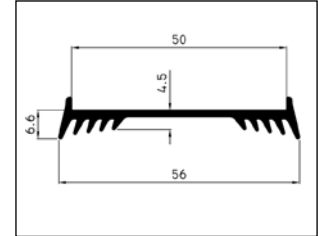
Item No.	631040
Drawing No.	GRE1620
Quality	EPDM
Hardness Shore A	75° +/-5°
Colour	black
Unit	150 m



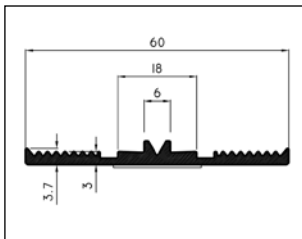
Item No.	859440
Drawing No.	GRE1989
Quality	EPDM
Hardness Shore A	70° +/-5°
Colour	black
Unit	50 m



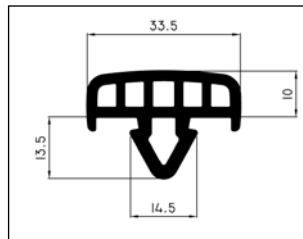
Item No.	489140
Drawing No.	GRE1621
Quality	EPDM
Hardness Shore A	60° +/-5°
Colour	black
Unit	25 m



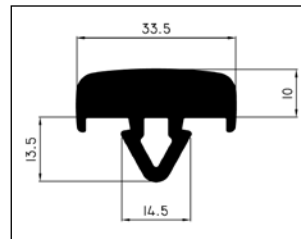
Item No.	785370
Drawing No.	GRE2185
Quality	EPDM
Hardness Shore A	60° +/-5°
Colour	black
Unit	50 m



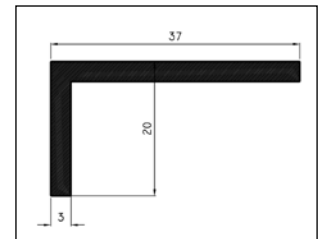
Item No.	949820
Drawing No.	GRE2506
Quality	EPDM
Hardness Shore A	60° +/-5°
Colour	black
Unit	25 m
Design	with self-adhesive strip



Item No.	676470
Drawing No.	GRE1361
Quality	EPDM
Hardness Shore A	60° +/-5°
Colour	black
Unit	40 m



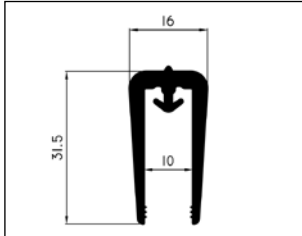
Item No.	541340
Drawing No.	GRE1533
Quality	EPDM
Hardness Shore A	60° +/-5°
Colour	black
Unit	40 m



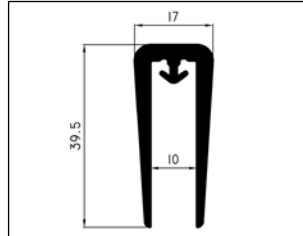
Item No.	58950
Drawing No.	GRE2233
Quality	EPDM
Hardness Shore A	60° +/-5°
Colour	black
Unit	50 m

DRAWING PROFILES

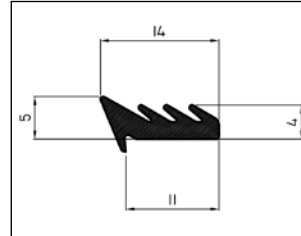
Glazing profiles



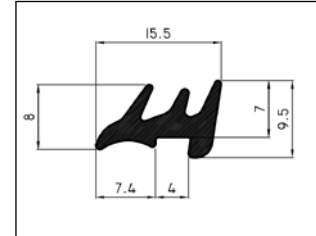
Item No.	830100
Drawing No.	GRE2962
Quality	EPDM
Hardness Shore A	80° +/-5°
Colour	black
Unit	50 m



Item No.	724470
Drawing No.	GRE2961
Quality	EPDM
Hardness Shore A	80° +/-5°
Colour	black
Unit	50 m

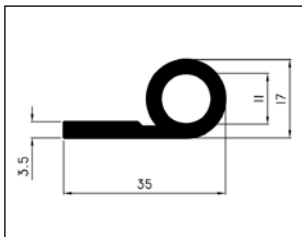


Item No.	58850
Drawing No.	GRE2316
Quality	EPDM
Hardness Shore A	60° +/-5°
Colour	black
Unit	100 m

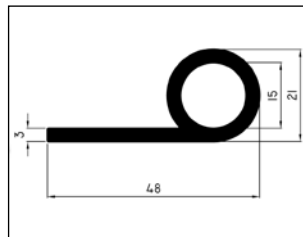


Item No.	58880
Drawing No.	GRE2230
Quality	EPDM
Hardness Shore A	80° +/-5°
Colour	black
Unit	100 m

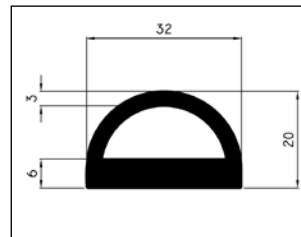
Hose profile/bumper profiles



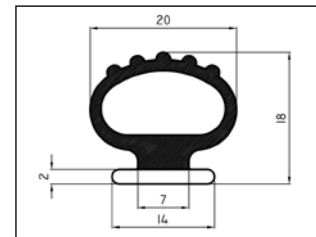
Item No.	411570
Drawing No.	GRE2248
Quality	Silicone
Hardness Shore A	40° +/-5°
Colour	transparent
Unit	25 m
Design	FDA compliant



Item No.	59050
Drawing No.	GRE2006
Quality	EPDM
Hardness Shore A	60° +/-5°
Colour	black
Unit	40 m



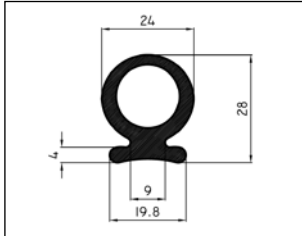
Item No.	58770
Drawing No.	GRE1383
Quality	EPDM
Hardness Shore A	60° +/-5°
Colour	black
Unit	25 m



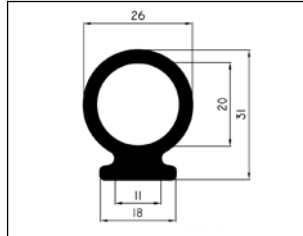
Item No.	635170
Drawing No.	GRE2306
Quality	EPDM
Hardness Shore A	90°/55° +/-5°
Colour	black
Unit	50 m

DRAWING PROFILES

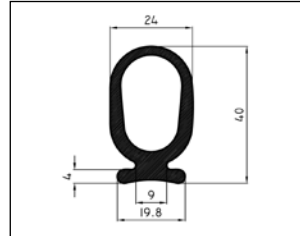
Continued: Hose profile/bumper profiles



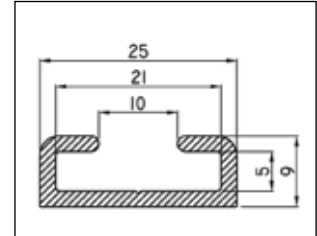
Item No.	10031629
Drawing No.	GRE5081
Quality	EPDM
Hardness Shore A	60° +/-5°
Colour	black
Unit	30 m



Item No.	58920
Drawing No.	GRE2227
Quality	EPDM
Hardness Shore A	60° +/-5°
Colour	black
Unit	40 m



Item No.	10031630
Drawing No.	GRE5080
Quality	EPDM
Hardness Shore A	60° +/-5°
Colour	black
Unit	30 m

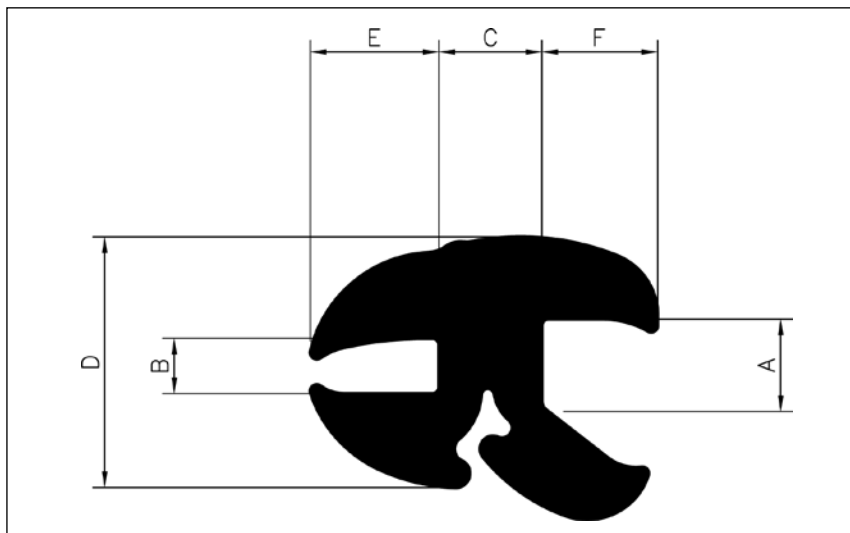


Item No.	10053212
Drawing No.	GRE6081
Quality	Aluminium
Unit	5 m
Fixed lengths à	5 m

COMPRESSION PROFILES

Compression profiles

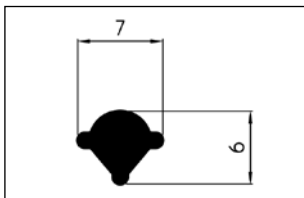
Quality: EPDM
Hardness: Depending on item between 60° and 75° Shore A
Colour: black
Tolerances: DIN ISO 3302-1 E2



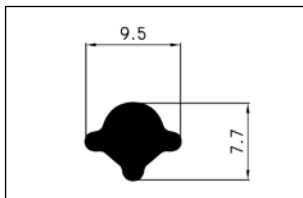
Item No.	Dimension A mm	Dimension B mm	Dimension C mm	Dimension D mm	Dimension E mm	Dimension F mm	Suitable filler Item No.	Unit m			
59020	4	1.5	4	12.6	5	6	0059030	100	355.12	252.15	201.71
10027490	6	1.5	7.5	19	12.5	9.5	0058960, 0411700	15	605.00	417.24	333.78
10028482	4	2	7.3	18	11	8.7	0058960, 0411700	15	689.94	475.83	380.67
788310	4.5	2.5	8	17.8	11	10	0058960, 0411700	32	530.27	376.49	301.20
58640	5	2.5	6.5	17.7	11.5	12	0058630	15	642.13	455.93	410.97
58910	5.5	2.5	7.7	20.1	11.2	8.1	0058960, 0411700	32	515.67	366.12	292.89
10008643	4	3	7	16	7	7	0058960, 0411700	20	448.23	320.17	256.14
10032344	4	3	4	12.6	5	6	0059030	25	364.35	251.28	201.01
1189090	6	3	7.5	19	12.5	9.5	0058960, 0411700	15	534.08	368.34	294.67
58990	7	3.3	6.2	21.2	12.3	9.1	0058960, 0411700	32	583.78	414.48	331.58
59000	4	4	8	18.8	7.2	7.7	0058960, 0411700	50	505.93	359.22	287.36
1189080	6	4	7.5	19	12.5	9.5	0058960, 0411700	15	600.99	414.48	331.58
411670	7.2	4.3	8	19.5	10	9	0058960, 0411700	32	554.59	393.76	315.00
788300	6.7	4.5	7.5	19.4	10.5	11	0058960, 0411700	32	530.27	376.49	301.20
10032346	5	5	7	18.4	9	8	0058960, 0411700	20	613.78	423.29	338.63

FILLER PROFILES AND ACCESSORIES

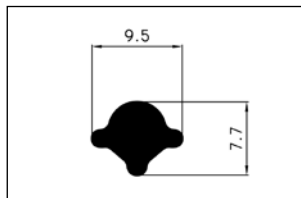
Filler Profiles



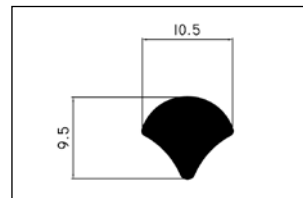
Item No.	59030
Drawing No.	GRE2251
Quality	EPDM
Hardness Shore A	80° +/-5°
Colour	black
Unit	100 m



Item No.	58960
Drawing No.	GRE2197
Quality	EPDM
Hardness Shore A	80° +/-5°
Colour	black
Unit	100 m



Item No.	411700
Drawing No.	GRE2198
Quality	PVC
Hardness Shore A	90° +/-5°
Colour	black
Unit	100 m



Item No.	58630
Drawing No.	GRE2196
Quality	EPDM
Hardness Shore A	85° +/-5°
Colour	black
Unit	100 m

Tool Bag - Draw-in Tool



Tool bag (draw-in tool) for clamping profile mounting consisting of eyelet and mandrel

Item No.	61490
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Profile shears

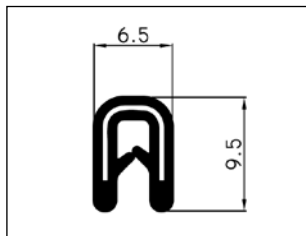


Profile shears with fixed stop

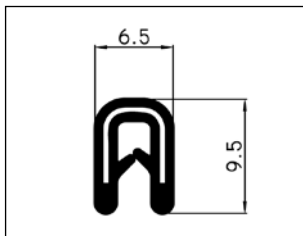
Item No.	61510
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METAL CLIP AND EDGE PROTECTION PROFILES

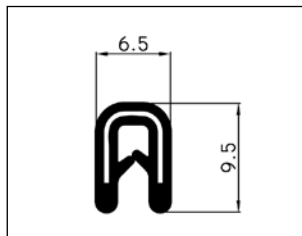
Edge Protection, PVC, with Metal Lining



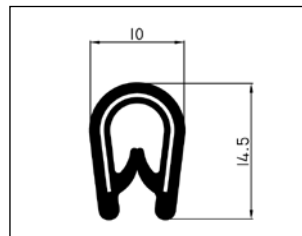
Item No.	60140
Drawing No.	GRE2045
Quality	PVC
Colour	black
Unit	100 m
Clamping range	1-2 mm



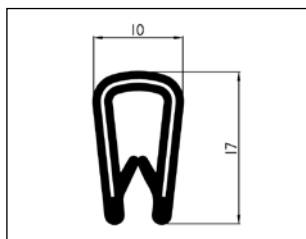
Item No.	60130
Drawing No.	GRE2045
Quality	PVC
Colour	white
Unit	100 m
Clamping range	1-2 mm



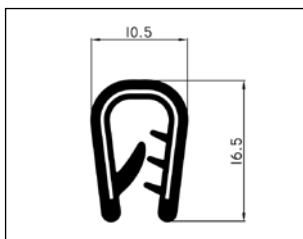
Item No.	10031470
Drawing No.	GRE2045
Quality	PVC
Colour	silver
Unit	100 m
Clamping range	1-2 mm



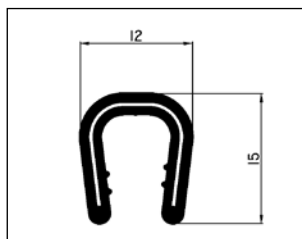
Item No.	60150
Drawing No.	GRE2255
Quality	PVC
Colour	black
Unit	100 m
Clamping range	1-4 mm



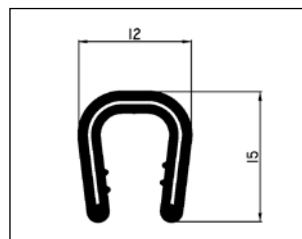
Item No.	585630
Drawing No.	GRE2072
Quality	PVC
Colour	black
Unit	100 m
Clamping range	1-4 mm



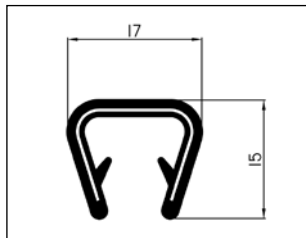
Item No.	10031471
Drawing No.	GRE5099
Quality	PVC
Colour	black
Unit	100 m
Clamping range	4-6 mm



Item No.	670460
Drawing No.	GRE2063
Quality	PVC
Colour	black
Unit	100 m
Clamping range	6-8 mm



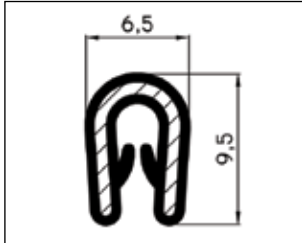
Item No.	763100
Drawing No.	GRE2063
Quality	PVC
Colour	bright grey
Unit	100 m
Clamping range	6-8 mm



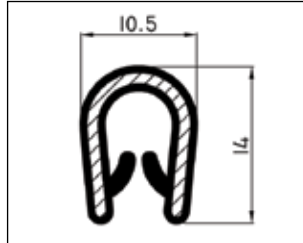
Item No.	4717580
Drawing No.	GRE5109
Quality	PVC
Colour	black
Unit	100 m
Clamping range	9-12 mm

METAL CLIP AND EDGE PROTECTION PROFILES

Edge Protection, PVC, with plastic lining

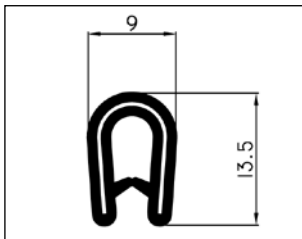


Item No.	10090388
Drawing No.	GRE6085
Quality	PVC
Colour	black
Unit	100 m
Clamping range	0.5–2 mm
Design	with plastic clamping strip

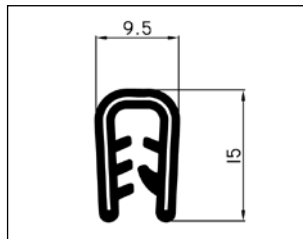


Item No.	10090394
Drawing No.	GRE6086
Quality	PVC
Colour	black
Unit	100 m
Clamping range	1–4 mm
Design	with plastic clamping strip

Edge Protection, EPDM



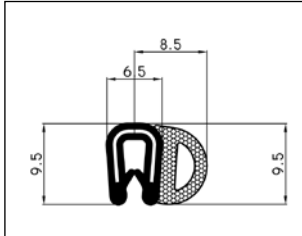
Item No.	10031479
Drawing No.	GRE5096
Quality	EPDM
Colour	black
Unit	50 m
Clamping range	1–2 mm



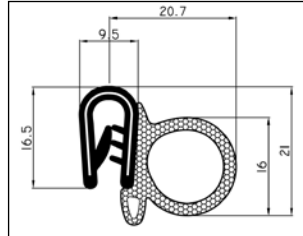
Item No.	10031480
Drawing No.	GRE5094
Quality	EPDM
Colour	black
Unit	30 m
Clamping range	3–4 mm

METAL CLIP AND EDGE PROTECTION PROFILES

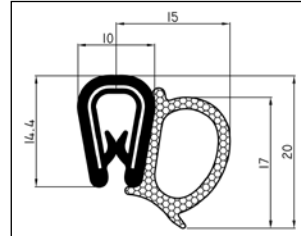
Edge protection, PVC with lateral sealing hose



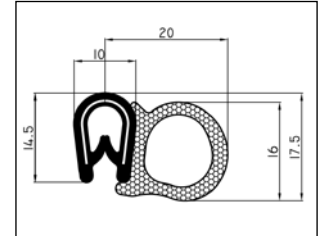
Item No.	58440
Drawing No.	GRE2256
Quality	PVC/EPDM foam rubber
Colour	black
Unit	100 m
Clamping range	1–2 mm



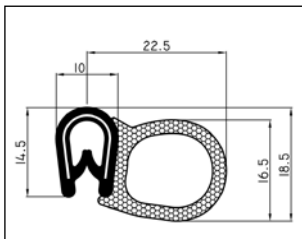
Item No.	644610
Drawing No.	GRE2278
Quality	PVC/EPDM foam rubber
Colour	black
Unit	50 m
Clamping range	1–2.5 mm



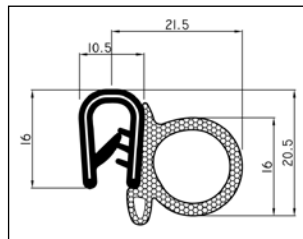
Item No.	4072300
Drawing No.	GRE3223
Quality	PVC/EPDM foam rubber
Colour	black
Unit	50 m
Clamping range	1–4 mm



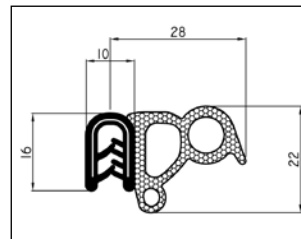
Item No.	58430
Drawing No.	GRE2272
Quality	PVC/EPDM foam rubber
Colour	black
Unit	50 m
Clamping range	1–4 mm



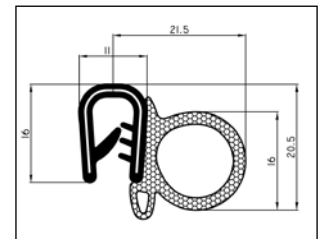
Item No.	599280
Drawing No.	GRE2273
Quality	PVC/EPDM foam rubber
Colour	black
Unit	50 m
Clamping range	1–4 mm



Item No.	644600
Drawing No.	GRE2279
Quality	PVC/EPDM foam rubber
Colour	black
Unit	50 m
Clamping range	2.5–4 mm



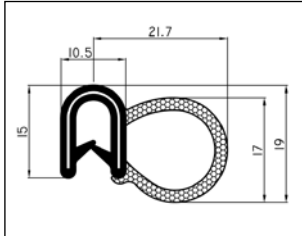
Item No.	10031473
Drawing No.	GRE5105
Quality	PVC/EPDM foam rubber
Colour	black
Unit	50 m
Clamping range	2,5–4 mm



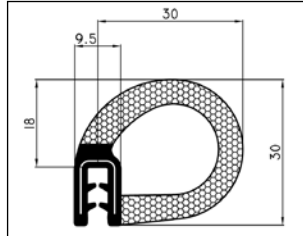
Item No.	518610
Drawing No.	GRE2280
Quality	PVC/EPDM foam rubber
Colour	black
Unit	50 m
Clamping range	4–6 mm

METAL CLIP AND EDGE PROTECTION PROFILES

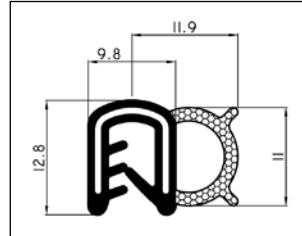
Edge protection, EPDM with lateral sealing hose



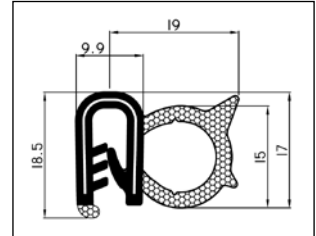
Item No.	499000
Drawing No.	GRE2274
Quality	EPDM soft / foam rubber
Colour	black
Unit	50 m
Clamping range	1–2.5 mm



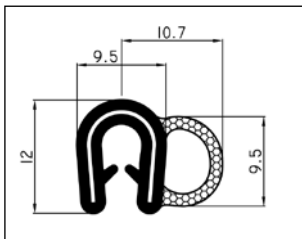
Item No.	691310
Drawing No.	GRE2259
Quality	EPDM soft / foam rubber
Colour	black
Unit	30 m
Clamping range	1–2.5 mm



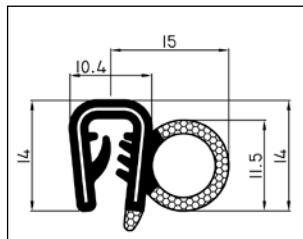
Item No.	4078210
Drawing No.	GRE3226
Quality	EPDM soft / foam rubber
Colour	black
Unit	50 m
Clamping range	1–3 mm



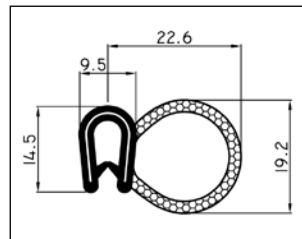
Item No.	637730
Drawing No.	GRE1648
Quality	EPDM soft / foam rubber
Colour	black
Unit	50 m
Clamping range	1–3 mm



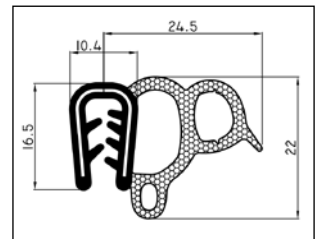
Item No.	10031481
Drawing No.	GRE5088
Quality	EPDM soft / foam rubber
Colour	black
Unit	100 m
Clamping range	1.5–2 mm



Item No.	637500
Drawing No.	GRE1643
Quality	EPDM soft / foam rubber
Colour	black
Unit	50 m
Clamping range	1.5–3 mm



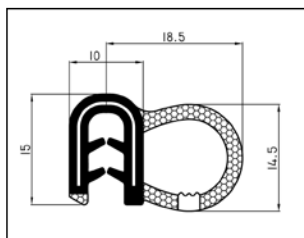
Item No.	10032091
Drawing No.	GRE5107
Quality	EPDM soft / foam rubber
Colour	black
Unit	25 m
Clamping range	1.5–3 mm



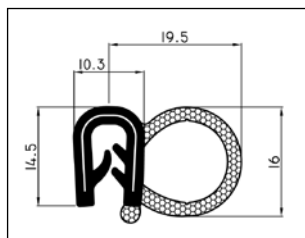
Item No.	794940
Drawing No.	GRE1897
Quality	EPDM soft / foam rubber
Colour	black
Unit	30 m
Clamping range	1.5–3 mm

METAL CLIP AND EDGE PROTECTION PROFILES

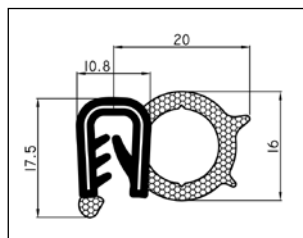
Edge protection, EPDM with lateral sealing hose



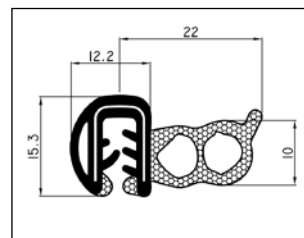
Item No.	675130
Drawing No.	GRE1649
Quality	EPDM soft / foam rubber
Colour	black
Unit	50 m
Clamping range	1.5–3.5 mm



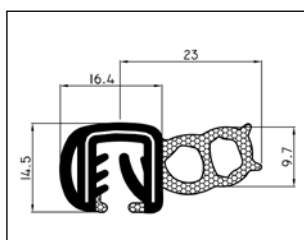
Item No.	630800
Drawing No.	GRE1645
Quality	EPDM soft / foam rubber
Colour	black
Unit	25 m
Clamping range	1.5–3.5 mm



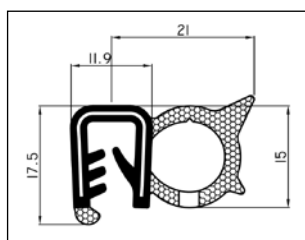
Item No.	666920
Drawing No.	GRE1647
Quality	EPDM soft / foam rubber
Colour	black
Unit	50 m
Clamping range	2–4 mm



Item No.	10031483
Drawing No.	GRE5091
Quality	EPDM soft / foam rubber
Colour	black
Unit	50 m
Clamping range	3–4 mm



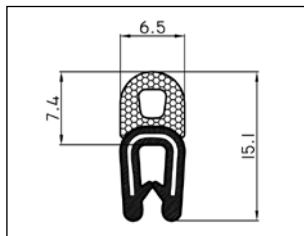
Item No.	10031484
Drawing No.	GRE5090
Quality	EPDM soft / foam rubber
Colour	black
Unit	50 m
Clamping range	5–6 mm



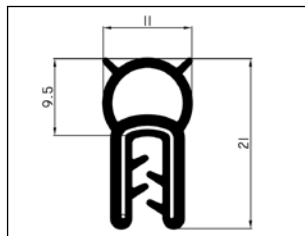
Item No.	637510
Drawing No.	GRE1644
Quality	EPDM soft / foam rubber
Colour	black
Unit	48 m
Clamping range	5–6 mm

METAL CLIP AND EDGE PROTECTION PROFILES

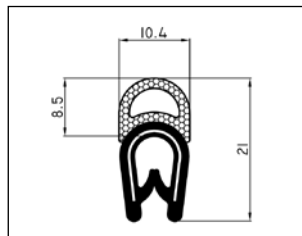
Edge protection, PVC



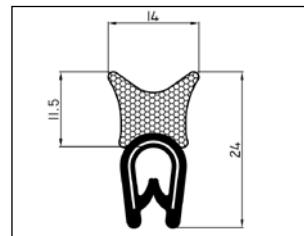
Item No.	1065210
Drawing No.	GRE2800
Quality	PVC/EPDM foam rubber
Colour	black
Unit	100 m
Clamping range	1–2 mm



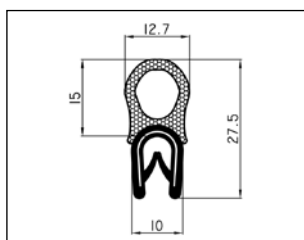
Item No.	571200
Drawing No.	GRE2275
Quality	PVC
Colour	black
Unit	50 m
Clamping range	1–2.5 mm
€/100 m	



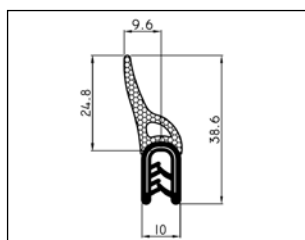
Item No.	417030
Drawing No.	GRE2267
Quality	PVC/EPDM foam rubber
Colour	black
Unit	50 m
Clamping range	1–4 mm



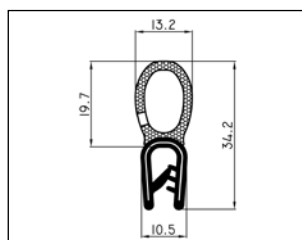
Item No.	628300
Drawing No.	GRE2271
Quality	PVC/EPDM foam rubber
Colour	black
Unit	50 m
Clamping range	1–4 mm



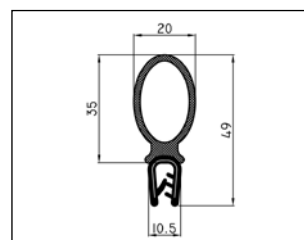
Item No.	10031474
Drawing No.	GRE5100
Quality	PVC/EPDM foam rubber
Colour	black
Unit	50 m
Clamping range	1–4 mm



Item No.	10031476
Drawing No.	GRE5104
Quality	PVC/EPDM foam rubber
Colour	black
Unit	50 m
Clamping range	1.5–3.5 mm



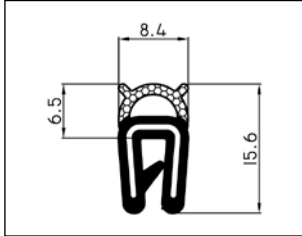
Item No.	820960
Drawing No.	GRE2265
Quality	PVC/EPDM foam rubber
Colour	black
Unit	50 m
Clamping range	2–4 mm



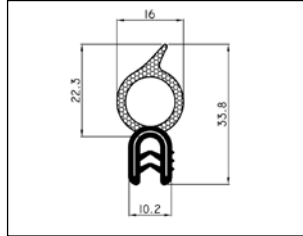
Item No.	10031477
Drawing No.	GRE5103
Quality	PVC/EPDM foam rubber
Colour	black
Unit	25 m
Clamping range	2–4 mm

METAL CLIP AND EDGE PROTECTION PROFILES

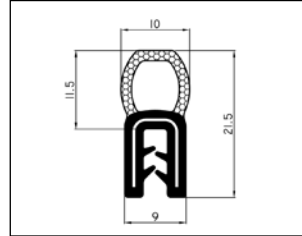
Edge protection, EPDM with upper sealing hose



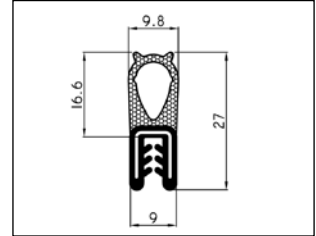
Item No.	4503100
Drawing No.	GRE5106
Quality	EPDM soft / foam rubber
Colour	black
Unit	50 m
Clamping range	0.5–1.5 mm



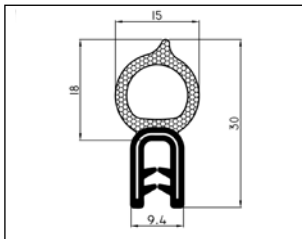
Item No.	10031485
Drawing No.	GRE5108
Quality	EPDM soft / foam rubber
Colour	black
Unit	75 m
Clamping range	1–2.5 mm



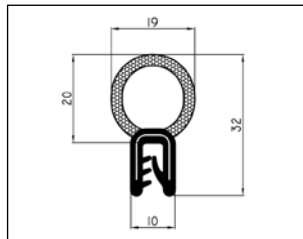
Item No.	630310
Drawing No.	GRE1575
Quality	EPDM soft / foam rubber
Colour	black
Unit	25 m
Clamping range	1–3 mm



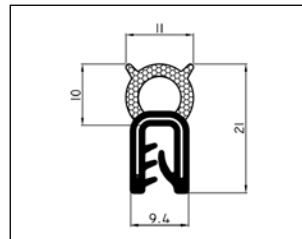
Item No.	10031482
Drawing No.	GRE5110
Quality	EPDM soft / foam rubber
Colour	black
Unit	50 m
Clamping range	1–3 mm



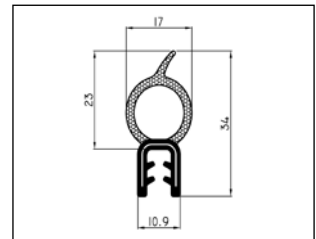
Item No.	637480
Drawing No.	GRE1642
Quality	EPDM soft / foam rubber
Colour	black
Unit	25 m
Clamping range	1–3 mm



Item No.	689790
Drawing No.	GRE1701
Quality	EPDM soft / foam rubber
Colour	black
Unit	25 m
Clamping range	1.5 mm



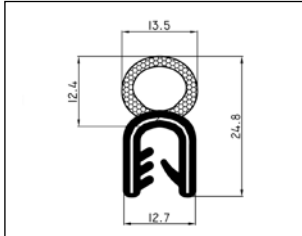
Item No.	669320
Drawing No.	GRE2258
Quality	EPDM soft / foam rubber
Colour	black
Unit	30 m
Clamping range	1.5–3 mm



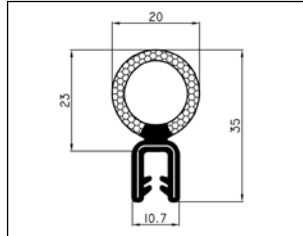
Item No.	738310
Drawing No.	GRE2264
Quality	EPDM soft / foam rubber
Colour	black
Unit	50 m
Clamping range	3–5 mm

METAL CLIP AND EDGE PROTECTION PROFILES

Continued: Edge protection, EPDM with upper sealing hose

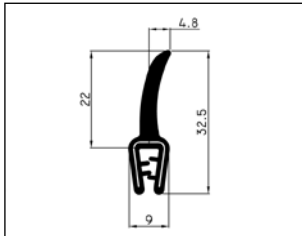


Item No.	10031486
Drawing No.	GRE5089
Quality	EPDM soft / foam rubber
Colour	black
Unit	50 m
Clamping range	3–6 mm

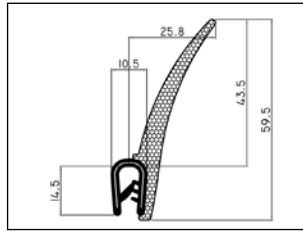


Item No.	4225650
Drawing No.	GRE3818
Quality	EPDM soft / foam rubber
Colour	black
Unit	50 m
Clamping range	4–5 mm

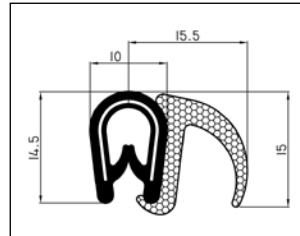
Edge protection, PVC with sealing lip



Item No.	650550
Drawing No.	GRE2276
Quality	PVC
Colour	black
Unit	50 m
Clamping range	0.5–2 mm



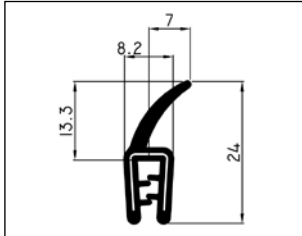
Item No.	820980
Drawing No.	GRE2266
Quality	PVC/EPDM foam rubber
Colour	black
Unit	25 m
Clamping range	2–4 mm



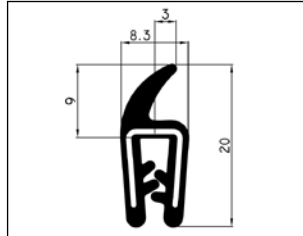
Item No.	590190
Drawing No.	GRE2268
Quality	PVC/EPDM foam rubber
Colour	black
Unit	50 m
Clamping range	1–4 mm

METAL CLIP AND EDGE PROTECTION PROFILES

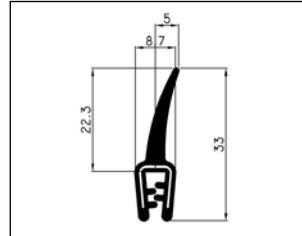
Edge protection, EPDM with sealing lip



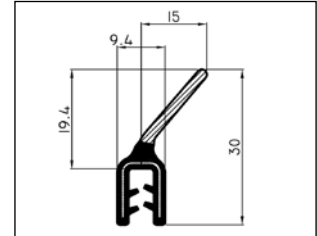
Item No.	530610
Drawing No.	GRE1402
Quality	EPDM
Hardness Shore A	65° +/-5°
Colour	black
Unit	30 m
Clamping range	0.5–2 mm



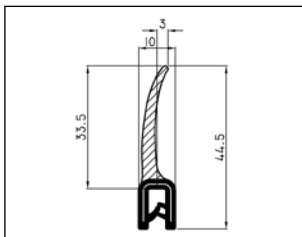
Item No.	4078200
Drawing No.	GRE3227
Quality	EPDM
Hardness Shore A	60° +/-5°
Colour	black
Unit	50 m
Clamping range	1–2 mm



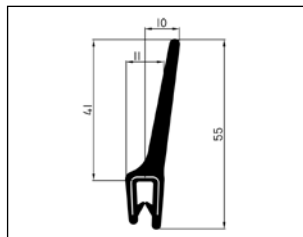
Item No.	4069330
Drawing No.	GRE3219
Quality	EPDM
Hardness Shore A	60° +/-5°
Colour	black
Unit	50 m
Clamping range	1–3 mm



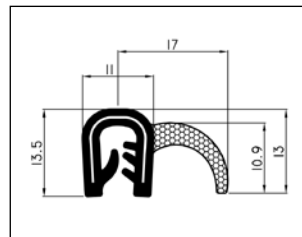
Item No.	10031487
Drawing No.	GRE5098
Quality	EPDM
Hardness Shore A	80°/60° +/-5°
Colour	black
Unit	50 m
Clamping range	1.5–3 mm



Item No.	10031488
Drawing No.	GRE5097
Quality	EPDM
Hardness Shore A	75°/60° +/-5°
Colour	black
Unit	50 m
Clamping range	1.5–3 mm



Item No.	4078190
Drawing No.	GRE3225
Quality	EPDM
Hardness Shore A	70° +/-5°
Colour	black
Unit	25 m
Clamping range	2–4 mm



Item No.	637470
Drawing No.	GRE1641
Quality	EPDM soft / foam rubber
Colour	black
Unit	50 m
Clamping range	1–3 mm

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